

PHARMACEUTICAL ANALYSIS

MODERN PHARMACEUTICAL ANALYTICAL TECHNIQUES

Scope

This subject deals with various advanced analytical instrumental techniques for identification, characterization and quantification of drugs. Instruments dealt are NMR, Mass spectrometer, IR, HPLC, GC etc.

Objectives

After completion of course student is able to know about chemicals and excipients

The analysis of various drugs in single and combination dosage forms
Theoretical and practical skills of the instruments

THEORY

1. a. UV-Visible spectroscopy: Introduction, Theory, Laws, Instrumentation associated with UV-Visible spectroscopy, Choice of solvents and solvent effect and Applications of UV-Visible spectroscopy, Difference/ Derivative spectroscopy.
b. IR spectroscopy: Theory, Modes of Molecular vibrations, Sample handling, Instrumentation of Dispersive and Fourier – Transform IR Spectrometer, Factors affecting vibrational frequencies and Applications of IR spectroscopy, Data Interpretation.
c. Spectrofluorimetry: Theory of Fluorescence, Factors affecting fluorescence (Characteristics of drugs that can be analysed by fluorimetry), Quenchers, Instrumentation and Applications of fluorescence spectrophotometer.
d. Flame emission spectroscopy and Atomic absorption spectroscopy: Principle, Instrumentation, Interferences and Applications.
2. NMR spectroscopy: Quantum numbers and their role in NMR, Principle, Instrumentation, Solvent requirement in NMR, Relaxation process, NMR signals in various compounds, Chemical shift, Factors influencing chemical shift, Spin-Spin coupling, Coupling constant, Nuclear magnetic double resonance, Brief outline of principles of FT-NMR and ¹³C NMR. Applications of NMR spectroscopy.
3. Mass Spectroscopy: Principle, Theory, Instrumentation of Mass

Spectroscopy, Different types of ionization like electron impact, chemical, field, FAB and MALDI, APCI, ESI, APPI Analyzers of Quadrupole and Time of Flight, Mass fragmentation and its rules, Meta stable ions, Isotopic peaks and Applications of Mass spectroscopy.

- 4 Chromatography: Principle, apparatus, instrumentation, chromatographic parameters, factors affecting resolution, isolation of drug from excipients, data interpretation and applications of the following:
 - a. Thin Layer chromatography
 - b. High Performance Thin Layer Chromatography
 - c. Ion exchange chromatography
 - d. Column chromatography
 - e. Gas chromatography
 - f. High Performance Liquid chromatography
 - g. Ultra High-Performance Liquid chromatography
 - h. Affinity chromatography
 - i. Gel Chromatography

- 5 a. Electrophoresis: Principle, Instrumentation, Working conditions, factors affecting separation and applications of the following:
 - a) Paper electrophoresis
 - b) Gel electrophoresis
 - c) Capillary electrophoresis
 - d) Zone electrophoresis
 - e) Moving boundary electrophoresis
 - f) Iso electric focusing
 - b. X ray Crystallography: Production of X rays, Different X ray methods, Bragg's law, Rotating crystal technique, X ray powder technique, Types of crystals and applications of X-ray diffraction

- 6 Potentiometry: Principle, working, Ion selective Electrodes and Application of potentiometry.

Thermal Techniques: Principle, thermal transitions and Instrumentation (Heat flux and power-compensation and designs), Modulated DSC, Hyper DSC, experimental parameters (sample preparation, experimental conditions, calibration, heating and cooling rates, resolution, source of errors) and their influence, advantage and disadvantages, pharmaceutical applications. Differential Thermal Analysis (DTA): Principle, instrumentation

and advantage and disadvantages, pharmaceutical applications, derivative differential thermal analysis (DDTA). TGA: Principle, instrumentation, factors affecting results, advantage and disadvantages, pharmaceutical applications.

ADVANCED PHARMACEUTICAL ANALYSIS

Scope

This subject deals with the various aspects of Impurity, Impurities in new drug products, in residual solvents, Elemental impurities, Impurity profiling and characterization of degradants, Stability testing of phytopharmaceuticals and their protocol preparation. It also covers the biological testing of various vaccines and their principle and procedure.

Objective

After completion of the course students shall able to know,

- || Appropriate analytical skills required for the analytical method development.
- || Principles of various reagents used in functional group analysis that renders necessary support in research methodology and demonstrates its application in the practical related problems.
- || Analysis of impurities in drugs, residual solvents and stability studies of drugs and biological products

THEORY

1. Impurity and stability studies:
Definition, classification of impurities in drug Substance or Active Pharmaceutical Ingredients and quantification of impurities as per ICH guidelines
Impurities in new drug products:
Rationale for the reporting and control of degradation products, reporting degradation products content of batches, listing of degradation products in specifications, qualification of degradation products
Impurities in residual solvents:
General principles, classification of residual solvents, Analytical procedures, limits of residual solvents, reporting levels of residual solvents
2. Elemental impurities:
Element classification, control of elemental impurities, Potential Sources of elemental Impurities, Identification of Potential Elemental Impurities, analytical procedures, instrumentation & C, H, N and S analysis

Stability testing protocols:

Selection of batches, container orientation, test parameters, sampling frequency, specification, storage conditions, recording of results, concept of stability, commitment etc. Important mechanistic and stability related information provided by results of study of factors like temperature, pH, buffering species ionic strength and dielectric constant etc. on the reaction rates. With practical considerations.

3. Impurity profiling and degradant characterization: Method development, Stability studies and concepts of validation accelerated stability testing & shelf life calculation, WHO and ICH stability testing guidelines, Stability zones, steps in development, practical considerations. Basics of impurity profiling and degradant characterization with special emphasis. Photostability testing guidelines, ICH stability guidelines for biological products
4. Stability testing of phytopharmaceuticals: Regulatory requirements, protocols, HPTLC/HPLC finger printing, interactions and complexity.
5. Biological tests and assays of the following:
 - a. Adsorbed Tetanus vaccine
 - b. Adsorbed Diphtheria vaccine
 - c. Human anti haemophilic vaccine
 - d. Rabies vaccine
 - e. Tetanus Anti toxin
 - f. Tetanus Anti serum
 - g. Oxytocin
 - h. Heparin sodium IP
 - i. Antivenom.PCR, PCR studies for gene regulation, instrumentation (Principle and Procedures)
6. Immunoassays (IA)
Basic principles, Production of antibodies, Separation of bound and unbound drug, Radioimmunoassay, Optical IA, Enzyme IA, Fluoro IA, Luminiscence IA, Quantification and applications of IA.

PHARMACEUTICAL VALIDATION

Scope

The main purpose of the subject is to understand about validation and how it can be applied to industry and thus to improve the quality of the products. The subject covers the complete information about validation, types, methodology and application.

Objectives

Upon completion of the subject student shall be able to

- Explain the aspect of validation
- Carryout validation of manufacturing processes
- Apply the knowledge of validation to instruments and equipments
- Validate the manufacturing facilities

THEORY

1. Introduction: Definition of Qualification and Validation, Advantage of Validation, Streamlining of Qualification & Validation process and Validation Master Plan.

Qualification: User Requirement Specification, Design Qualification, Factory Acceptance Test (FAT)/ Site Acceptance Test (SAT), Installation Qualification, Operational Qualification, Performance Qualification, Re- Qualification (Maintaining status- Calibration Preventive Maintenance, Change management), Qualification of Manufacturing Equipments, Qualification of Analytical Instruments and Laboratory equipments.

- 2 Qualification of analytical instruments: Electronic balance, pH meter, UV-Visible spectrophotometer, FTIR, GC, HPLC, HPTLC
Qualification of Glassware: Volumetric flask, pipette, Measuring cylinder, beakers and burette.
- 3 Validation of Utility systems: Pharmaceutical Water System & pure steam, HVAC system, Compressed air and nitrogen.
Cleaning Validation: Cleaning Validation – Cleaning Method development, Validation and validation of analytical method used in cleaning. Cleaning of Equipment, Cleaning of Facilities. Cleaning in place (CIP).
- 4 Analytical method validation: General principles, Validation of analytical method as per ICH guidelines and USP.

Computerized system validation: Electronic records and digital significance–21 CFR part 11 and GAMP 5.

- 5 General Principles of Intellectual Property: Concepts of Intellectual Property (IP), Intellectual Property Protection (IPP), Intellectual Property Rights (IPR); Economic importance, mechanism for protection of Intellectual Property –patents, Copyright, Trademark; Factors affecting choice of IP protection; Penalties for violation; Role of IP in pharmaceutical industry; Global ramification and financial implications. Filing a patent applications; patent application forms and guidelines. Types patent applications–provisional and non–provisional, PCT and convention patent applications; International patenting requirement procedures and costs; Rights and responsibilities of a patentee; Practical aspects regarding maintaining of a Patent file; Patent infringement meaning and scope. Significance of transfer technology (TOT), IP and ethics–positive and negative aspects of IPP; Societal responsibility, avoiding unethical practices.

FOOD ANALYSIS

Scope

This course is designed to impart knowledge on analysis of food constituents and finished food products. The course includes application of instrumental analysis in the determination of pesticides in variety of food products.

Objectives

At completion of this course student shall be able to understand various analytical techniques in the determination of

Food constituents

Food additives

Finished food products

Pesticides in food

And also student shall have the knowledge on food regulations and legislations

THEORY

1. Carbohydrates: classification and properties of food carbohydrates, General methods of analysis of food carbohydrates, Changes in food carbohydrates during processing, Digestion, absorption and metabolism of carbohydrates, Dietary fibre, Crude fibre and application of food carbohydrates
Proteins: Chemistry and classification of amino acids and proteins, Physico-Chemical properties of protein and their structure, general methods of analysis of proteins and amino acids, Digestion, absorption and metabolism of proteins.
2. Lipids: Classification, general methods of analysis, refining of fats and oils; hydrogenation of vegetable oils, Determination of adulteration in fats and oils, Various methods used for measurement of spoilage of fats and fatty foods.
Vitamins: classification of vitamins, methods of analysis of vitamins, Principles of microbial assay of vitamins of B-series.
3. Food additives: Introduction, analysis of Preservatives, antioxidants, artificial sweeteners, flavors, flavor enhancers, stabilizers, thickening and jelling agents.
Pigments and synthetic dyes: Natural pigments, their occurrence and characteristic properties, permitted synthetic

dyes, Non-permitted synthetic dyes used by industries, Method of detection of natural, permitted and non-permitted dyes.

- 4 General Analytical methods for milk, milk constituents and milk products like ice cream, milk powder, butter, margarine, cheese including adulterants and contaminants of milk.
Analysis of fermentation products like wine, spirits, beer and vinegar.
- 5 Pesticide analysis: Effects of pest and insects on various food, use of pesticides in agriculture, pesticide cycle, organophosphorus and organochlorine pesticides analysis, determination of pesticide residues in grain, fruits, vegetables, milk and milk products.
Legislation regulations of food products with special emphasis on BIS, Agmark, FDA and US-FDA.

ADVANCED INSTRUMENTAL ANALYSIS

Scope

This subject deals with various hyphenated analytical instrumental techniques for identification, characterization and quantification of drugs. Instruments dealt are LC-MS, GC-MS, and hyphenated techniques.

Objectives

After completion of course student is able to know,

interpretation of the NMR, Mass and IR spectra of various organic compounds

theoretical and practical skills of the hyphenated instruments
identification of organic compounds

THEORY

1. HPLC: Principle, instrumentation, pharmaceutical applications, peak shapes, capacity factor, selectivity, plate number, plate height, resolution, band broadening, pumps, injector, detectors, columns, column problems, gradient HPLC, HPLC solvents, trouble shooting, sample preparation, method development, New developments in HPLC-role and principles of ultra, nano liquid chromatography in pharmaceutical analysis. Immobilized polysaccharide CSP's: Advancement in enantiomeric separations, revised phase Chiral method development and HILIC approaches. HPLC in Chiral analysis of pharmaceuticals. Preparative HPLC, practical aspects of preparative HPLC.
- 2 Biochromatography: Size exclusion chromatography, ion exchange chromatography, ion pair chromatography, affinity chromatography general principles, stationary phases and mobile phases.
Gas chromatography: Principles, instrumentation, derivatization, head space sampling, columns for GC, detectors, quantification.
High performance Thin Layer chromatography: Principles, instrumentation, pharmaceutical applications.
- 3 Super critical fluid chromatography: Principles, instrumentation, pharmaceutical applications.
Capillary electrophoresis: Overview of CE in pharmaceutical analysis, basic configuration, CE characteristics, principles of CE, methods and modes of CE. General considerations and method

development in CE, Crown ethers as buffer additives in capillary electrophoresis. CE-MS hyphenation.

- 4 Mass spectrometry: Principle, theory, instrumentation of mass spectrometry, different types of ionization like electron impact, chemical, field, FAB and MALD, APCI, ESI, APPI mass fragmentation and its rules, meta stable ions, isotopic peaks and applications of mass spectrometry. LC-MS hyphenation and DART MS analysis. Mass analysers (Quadrupole, Time of flight, FT-ICR, ion trap and Orbitrap) instruments. MS/MS systems (Tandem: QqQ, TOF-TOF; Q-IT, Q-TOF, LTQ-FT, LTQ-Orbitrap).
- 5 NMR spectroscopy: Quantum numbers and their role in NMR, Principle, Instrumentation, Solvent requirement in NMR, Relaxation process, NMR signals in various compounds, Chemical shift, Factors influencing chemical shift, Spin-Spin coupling, Coupling constant, Nuclear magnetic double resonance, Brief outline of principles of FT-NMR with reference to ^{13}C NMR: Spin spin and spin lattice relaxation phenomenon. ^{13}C NMR, 1-D and 2-D NMR, NOESY and COSY techniques, Interpretation and Applications of NMR spectroscopy. LC-NMR hyphenations.

MODERN BIO-ANALYTICAL TECHNIQUES

Scope

This subject is designed to provide detailed knowledge about the importance of analysis of drugs in biological matrices.

Objectives

- Upon completion of the course, the student shall be able to understand
- Extraction of drugs from biological samples
 - Separation of drugs from biological samples using different techniques
 - Guidelines for BA/BE studies.

THEORY

1. Extraction of drugs and metabolites from biological matrices: **General need, principle and procedure involved in the Bioanalytical methods such as Protein precipitation, Liquid – Liquid extraction and Solid phase extraction and other novel sample preparation approach.**
Bioanalytical method validation: **USFDA and EMEA guidelines.**
- 2 **Biopharmaceutical Consideration:**
Introduction, Biopharmaceutical Factors Affecting Drug Bioavailability, In Vitro: Dissolution and Drug Release Testing, Alternative Methods of Dissolution Testing Transport models, Biopharmaceutics Classification System. Solubility: Experimental methods. Permeability: In-vitro, in-situ and In-vivo methods.
- 3 **Pharmacokinetics and Toxicokinetics:**
Basic consideration, Drug interaction (PK–PD interactions), The effect of protein–binding interactions, The effect of tissue–binding interactions, Cytochrome P450–based drug interactions, Drug interactions linked to transporters. Microsomal assays Toxicokinetics–Toxicokinetic evaluation in preclinical studies, Importance and applications of toxicokinetic studies. LC–MS in bioactivity screening and proteomics.
- 4 **Cell culture techniques**
Basic equipments used in cell culture lab. Cell culture media, various types of cell culture, general procedure for cell cultures; isolation of cells, subculture, cryopreservation, characterization of

cells and their applications. Principles and applications of cell viability assays (MTT assays), Principles and applications of flow cytometry.

5 Metabolite identification:

In-vitro / in-vivo approaches, protocols and sample preparation. Microsomal approaches (Rat liver microsomes (RLM) and Human liver microsomes (HLM) in Met-ID. Regulatory perspectives.

In-vitro assay of drug metabolites & drug metabolizing enzymes.

Drug Product Performance, In Vivo: Bioavailability and Bioequivalence:

Drug Product Performance, Purpose of Bioavailability Studies, Relative and Absolute Availability. Methods for Assessing Bioavailability, Bioequivalence Studies, Design and Evaluation of Bioequivalence Studies, Study Designs, Crossover Study Designs, Generic Biologics (Biosimilar Drug Products), Clinical Significance of Bioequivalence Studies.

QUALITY CONTROL AND QUALITY ASSURANCE

Scope

This course deals with the various aspects of quality control and quality assurance aspects of pharmaceutical industries. It covers the important aspects like cGMP, QC tests, documentation, quality certifications, GLP and regulatory affairs.

Objectives

At the completion of this subject it is expected that the student shall be able to know

- the cGMP aspects in a pharmaceutical industry to
- appreciate the importance of documentation
- to understand the scope of quality certifications applicable to Pharmaceutical industries
- to understand the responsibilities of QA & QC departments

THEORY

1. Concept and Evolution of Quality Control and Quality Assurance
Good Laboratory Practice, GMP, Overview of ICH Guidelines – QSEM, with special emphasis on Q-series guidelines.
Good Laboratory Practices: Scope of GLP, Definitions, Quality assurance unit, protocol for conduct of non clinical testing, control on animal house, report preparation and documentation.
2. cGMP guidelines according to schedule M, USFDA (inclusive of CDER and CBER) Pharmaceutical Inspection Convention (PIC), WHO and EMEA covering: Organization and personnel responsibilities, training, hygiene and personal records, drug industry location, design, construction and plant lay out, maintenance, sanitation, environmental control, utilities and maintenance of sterile areas, control of contamination and Good Warehousing Practice. CPCSEA guidelines.
3. Analysis of raw materials, finished products, packaging materials, in process quality control (IPQC), Developing specification (ICH Q6 and Q3)

Purchase specifications and maintenance of stores for raw materials. In process quality control and finished products quality control for following formulation in Pharma industry according to Indian, US and British pharmacopoeias: tablets, capsules, ointments, suppositories, creams, parenterals, ophthalmic and surgical products (How to refer pharmacopoeias), Quality control test for containers, closures and secondary packing materials.

4. Documentation in pharmaceutical industry: Three tier documentation, Policy, Procedures and Work instructions, and records (Formats), Basic principles– How to maintain, retention and retrieval etc. Standard operating procedures (How to write), Master Formula Record, Batch Formula Record, Quality audit plan and reports. Specification and test procedures, Protocols and reports. Distribution records. Electronic data.
5. Manufacturing operations and controls: Sanitation of manufacturing premises, mix-ups and cross contamination, processing of intermediates and bulk products, packaging operations, IPQC, release of finished product, process deviations, charge-in of components, time limitations on production, drug product inspection, expiry date calculation, calculation of yields, production record review, change control, sterile products, aseptic process control, packaging.

HERBAL AND COSMETIC ANALYSIS

Scope

This course is designed to impart knowledge on analysis of herbal products. Regulatory requirements, herbal drug interaction with monographs. Performance evaluation of cosmetic products is included for the better understanding of the equipments used in cosmetic industries for the purpose.

Objectives

At completion of this course student shall be able to understand

- Determination of herbal remedies and regulations
- Analysis of natural products and monographs
- Determination of Herbal drug-drug interaction
- Principles of performance evaluation of cosmetic products.

THEORY

1. Herbal remedies- Toxicity and Regulations: Herbals vs Conventional drugs, Efficacy of herbal medicine products, Validation of Herbal Therapies, Pharmacodynamic and Pharmacokinetic issues. Herbal drug standardization: WHO and AYUSH guidelines.
2. Adulteration and Deterioration: Introduction, types of adulteration/substitution of herbal drugs, Causes and Measure of adulteration, Sampling Procedures, Determination of Foreign Matter, DNA Finger printing techniques in identification of drugs of natural origin, heavy metals, pesticide residues, phototoxin and microbial contamination in herbal formulations.
Regulatory requirements for setting herbal drug industry:
Global marketing management, Indian and international patent law as applicable herbal drugs and natural products and its protocol.
3. Testing of natural products and drugs: Effect of herbal medicine on clinical laboratory testing, Adulterant Screening using modern analytical instruments, Regulation and dispensing of herbal drugs, Stability testing of natural products, protocol.

Monographs of Herbal drugs: Study of monographs of herbal drugs and comparative study in IP, USP, Ayurvedic

Pharmacopoeia, American herbal Pharmacopoeia, British herbal Pharmacopoeia, Siddha and Unani Pharmacopoeia, WHO guidelines in quality assessment of herbal drugs.

- 4 Herbal drug-drug interaction: WHO and AYUSH guidelines for safety monitoring of natural medicine, Spontaneous reporting schemes for bio drug adverse reactions, bio drug–drug and bio drug–food interactions with suitable examples. Challenges in monitoring the safety of herbal medicines.
- 5 Evaluation of cosmetic products: Determination of acid value, ester value, saponification value, iodine value, peroxide value, rancidity, moisture, ash, volatile matter, heavy metals, fineness of powder, density, viscosity of cosmetic raw materials and finished products. Study of quality of raw materials and general methods of analysis of raw material used in cosmetic manufacture as per BIS.
Indian Standard specification laid down for sampling and testing of various cosmetics in finished forms such as baby care products, skin care products, dental products, personal hygiene preparations, lips sticks. Hair products and skin creams by the Bureau Indian Standards.

Research Methodology & Biostatistics

UNIT - I

General Research Methodology: Research, objective, requirements, practical difficulties, review of literature, study design, types of studies, strategies to eliminate errors/bias, controls, randomization, crossover design, placebo, blinding techniques.

UNIT - II

Biostatistics: Definition, application, sample size, importance of sample size, factors influencing sample size, dropouts, statistical tests of significance, type of significance tests, parametric tests (students "t" test, ANOVA, Correlation coefficient, regression), non-parametric tests (wilcoxon rank tests, analysis of variance, correlation, chi square test), null hypothesis, P values, degree of freedom, interpretation of P values.

UNIT - III

Medical Research: History, values in medical ethics, autonomy, beneficence, non-maleficence, double effect, conflicts between autonomy and beneficence/non-maleficence, euthanasia, informed consent, confidentiality, criticisms of orthodox medical ethics, importance of communication, control resolution, guidelines, ethics committees, cultural concerns, truth telling, online business practices, conflicts of interest, referral, vendor relationships, treatment of family members, sexual relationships, fatality.

UNIT - IV

CPCSEA guidelines for laboratory animal facility: Goals, veterinary care, quarantine, surveillance, diagnosis, treatment and control of disease, personal hygiene, location of animal facilities to laboratories, anesthesia, euthanasia, physical facilities, environment, animal husbandry, record keeping, SOPs, personnel and training, transport of lab animals.

UNIT - V

Declaration of Helsinki: History, introduction, basic principles for all medical research, and additional principles for medical research combined with medical-care

